

WHAT IS CLAIMED IS:

- 1 1. A battery pack for an electronic device comprising:
2 at least one battery cell assembly;
3 an interface assembly cap having a size and shape for complementary
4 engagement with one end portion of said battery cell assembly for providing an electrical
5 connection means between said at least one cell and the electronic device, said interface
6 assembly further providing an electrical connection to said at least one cell whether the
7 battery pack is positioned within or outside the electronic device; and
8 a resin encasing said battery cell assembly.
- 1 2. The battery pack as defined in claim 1, wherein said resin further comprises a
2 low temperature melting resin.
- 1 3. The battery pack as defined in claim 2, wherein said resin further comprises a
2 polyamide.
- 1 4. The battery pack as defined in claim 1, further comprising a thin foil wrapped
2 around said battery cell assembly.
- 1 5. The battery pack as defined in claim 4, wherein said thin foil further comprises
2 an adhesive foil.
- 1 6. The battery pack as defined in claim 4, wherein said thin foil further comprises a
2 non-metallic/non-conducting adhesive foil.
- 1 7. The battery pack as defined in claim 1, further comprising an end cap having a
2 size and shape for complementary engagement with an end portion of said battery cell
3 opposite said interface assembly end portion.

1 8. The battery pack as defined in claim 7, further comprising a low-temperature
2 melting resin encasing said end cap and said interface assembly cap.

1 9. The battery pack as defined in claim 8, wherein said interface assembly cap
2 further comprises electrical connection contacts for providing external access to positive
3 and negative voltage reference potentials.

1 10. The battery pack as defined in claim 9, wherein said voltage reference potential
2 contacts are positionally located in accordance with the positional locations of the
3 voltage reference potential contacts of the electronic device with which the battery pack
4 is used.

1 11. The battery pack as defined in claim 10, further comprising means for aligning
2 the battery pack when positioned within the electronic device.

1 12. The battery pack as defined in claim 1, wherein said at least one battery cell
2 assembly further comprises a flat cell.

1 13. The battery pack as defined in claim 1 for use in a cellular telephone.

1 14. A method for molding a battery pack for an electronic device comprising the
2 steps of:

3 providing at least one battery cell assembly having a desired shape and size and a
4 positive voltage potential terminal and a negative voltage potential terminal;

5 providing an electrically conductive means for interfacing between the battery
6 cell assembly and the electronic device;

7 electrically connecting the electrically conductive means to the battery cell
8 assembly wherein the positive voltage potential terminal is connected to the positive
9 voltage supply path of the electrically conductive means and the negative voltage

potential terminal is connected to the negative voltage supply path of the electrically conductive means;

placing the electrically conductive means and the battery cell assembly into a mold;

positioning and maintaining the electrically conductive means adjacent to and in contact with one end of the battery cell assembly;

closing the mold;

pouring a low temperature melting resin into the mold to encase the electrically conductive means and battery cell assembly; and

removing the thus molded battery pack from the mold.

15. The method as defined in claim 14, wherein the step of pouring further comprises pouring a polyamide.

16. The method as defined in claim 14, wherein the step of pouring further comprises pouring a polyurethane.

17. The method as defined in claim 14, further comprising the step of molding under low pressure.

18. The method as defined in claim 14, further comprising providing a flat battery cell assembly.

19. The method as defined in claim 14, wherein the step of providing an electrically conductive means further comprises providing a printed circuit board.

20. The method as defined in claim 14, wherein the step of providing an electrically conductive means further comprises providing a gold-plated nickel conductor.

1 21. The method as defined in claim 14, wherein the step of placing into a mold
2 further comprises placing into a metal mold.

1 22. A battery pack for a cellular telephone comprising:
2 at least one battery cell assembly having a desired shape and size and a positive
3 voltage potential terminal and a negative voltage potential terminal;
4 means defining an electrical conductive path for interfacing the battery cell
5 assembly and the cellular telephone, wherein the electrical conductive path means has a
6 positive voltage potential contact electrically connected to the battery cell assembly
7 positive voltage potential terminal and a negative voltage potential contact electrically
8 connected to the battery cell assembly negative voltage potential terminal, said positive
9 and negative voltage potential contacts located and positioned for contact with the
10 positive and negative voltage potential terminals of a cellular telephone with which the
11 battery pack is used; and
12 a resin encasing said battery cell assembly and said electrical conductive path
13 means to form a relatively thin wall molded battery pack.

1 23. The battery pack as defined in claim 22, wherein said resin further comprises a
2 low temperature melting resin.

1 24. The battery pack as defined in claim 23, wherein said resin comprises a
2 polyamide.

1 25. The battery pack as defined in claim 23, wherein said resin comprises a
2 polyurethane.

1 26. The battery pack as defined in claim 22, wherein said electrical path conductive
2 means further comprise charging control circuitry.

1 27. The battery pack as defined in claim 22, wherein said electrical path conductive
2 means further comprise battery cell voltage and current monitoring and status indication
3 circuitry.

1 28. The battery pack as defined in claim 22, wherein said electrical path conductive
2 means further comprise interfacing connection means between the battery cell and
3 charging control circuitry in the cellular telephone.

1 29. The battery pack as defined in claim 22, wherein said electrical path
2 conductive means further comprise interfacing connection means between the battery
3 cell and battery cell monitoring and status indication circuitry in the cellular
4 telephone.

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